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212470N Installation sheet for Pro/Street Rear 4-Link Kit.

This Pro/Street rear 4-link kit is easy to install, but will require some planning regarding bracket location. This kit has been designed for street use. It will provide straight-line traction advantages over a conventional parallel 4-link, but the urethane bushings (great for the street) won't give the positive transfer of spherical rod ends. If the kit is to be used for street and strip, bushing spacers can be made to fill the difference between the spherical rod end and the urethane bushing end.

Use the 1/2" bolts, nuts, and urethane bushing inner sleeves at the frame end of the upper bar. These holes are 1/2" diameter to allow finer tuning for the instant center location. The 5/8" hardware and spacers are used in all other locations.

The frame plates will need to be trimmed and welded to "stumps" coming off of the main frame rails. These brackets and stumps should be reinforced - the "push" from the rear tires transfers to these parts.

Axle brackets are made for 3" diameter housing tubes. The brackets can be slid on from the end, if the bearing flange has been removed. The brackets can be cut in two through the axle tube hole if the flanges are being left on the axle tubes.

It's a good idea to mock up all of the parts to check for clearances and best location before welding. Tack weld all parts during the mock-up of the chassis. After checking clearances, finish weld..

Remove the urethane bushings before welding.